

WORK ORDER 2008-36

Date opened: 5 June 2008

Project: Quick Release Cargo Basket Assembly
Type: Bell 206L Series, 407Batch Quantity: 3 Complete Basket Assemblies (69810-01)
Body and Lid from Separate WOsApproval: SH00-48
Drawing List: DCL698-1, DCL704

Fabrication and Assembly Drawing(s)	Description
69810, Rev. 2	Basket Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____

Inspector Signature: Jeff Chalk Date: Aug 12/08

Drawing: 69810 Revision 2
 Assembly: 69810-01 Cargo Basket Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	69810-01	Cargo Basket Assembly			
1	69811-01	Basket Body Assembly	WO 2008-18		
1	69812-01	Basket Lid Assembly	WO 2008-10		
1	36255-01	Handle Bar Installation	Below		
1	36280-01	Brace Assembly	9-2081 Brace	7005	
1	MS20001P4	Piano Hinge		6067	
1	69827-01	Placard	0.063" Sheet, 6061-T6 Aluminum	960708	
3	49205-14	Bumper	Argus Industries Bumper	6038	
26	CR3213-4-02	Cherry Rivet		7010	
4	40088-14	Fitting	Ancra	6058	
4	AN960-616	Washer		6016	
1	AN3-15A	Bolt		6016	
1	AN3-17A	Bolt		6066	
4	AN960-10	Washer		6043	
2	AN970-3	Washer		5026	
2	MS21044N3	Nut		6016	

Processes	Per	Mat'ls Used	Inspection	Signature
Riveting	AC43.13-1B	CR3213-4-02 Rivets		gc.
Final Inspection	Drawing 69810			gc.

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Wisk AIR
AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cargo Basket Part #: 69810-01

Approval #: SH00-48 Serial #: 69801-25

WO #: 2008-36 Quantity: 1

Eligibility: Bell 206L Series / 407 Work Status: Manufactured

Remarks: Open Front and Lid Step IAW DCL704

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Aug 12/09
Date

Jeff Clarke
Inspector's Signature

WiskAIR
AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cargo Basket Part #: 69810-01

Approval #: SH00-48 Serial #: 69801-27

WO #: 2008-36 Quantity: 1

Eligibility: Bell 206L Series / 407 Work Status: Manufactured

Remarks: Open Front and Lid Step IAW DCL704

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

July 8/09
Date

Jeff Clarke
Inspector's Signature

GREAT SLAVE
AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cargo Basket Part #: 69810-01

Approval #: SH00-48 Serial #: 69801-15

WO #: 2008-36 Quantity: 1

Eligibility: Bell 206L Series / 407 Work Status: Manufactured

Remarks: Lid Step IAW DCL704

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 22/09
Date

Jeff Clarke
Inspector's Signature